

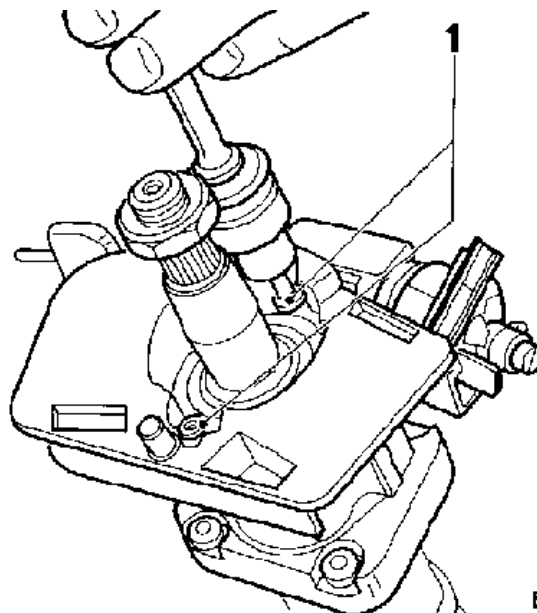
Upper Steering Shaft Ball Bearing, Replace



Remove

Steering column – see operation "Steering Column, Remove and Install".

Switch casing from steering column – bolts (1).

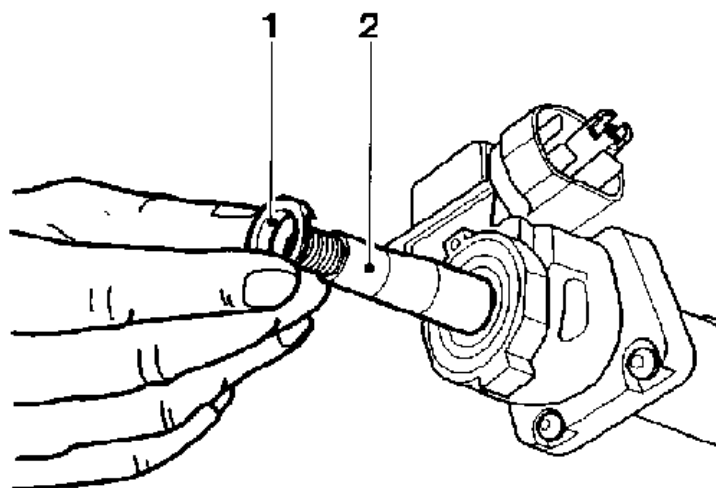


E 8543



Disassemble

Spacer ring (1) from steering shaft (2).



E 8544

Support steering column in vice.

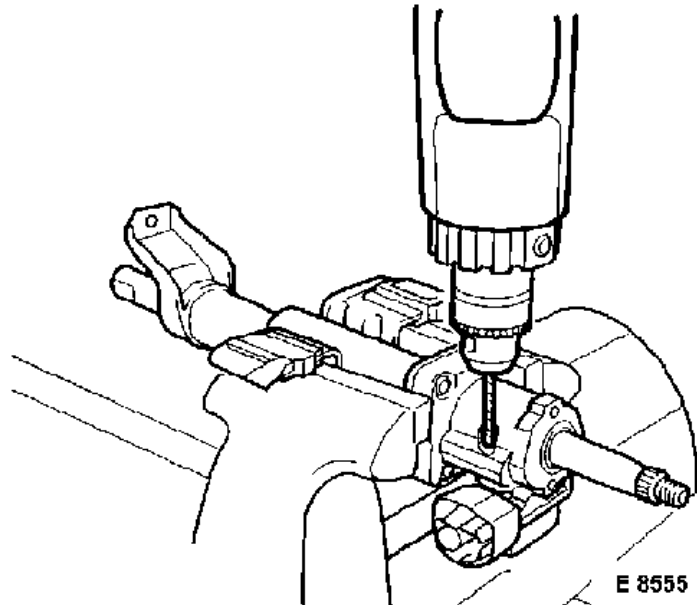


Disassemble

Centre punch bolts of steering and ignition lock casing.

Using **5 mm** drill, spot drill shear bolts approx. **15 mm** deep.

Drive screwdriver into bore and unscrew shear bolt.



E 8555

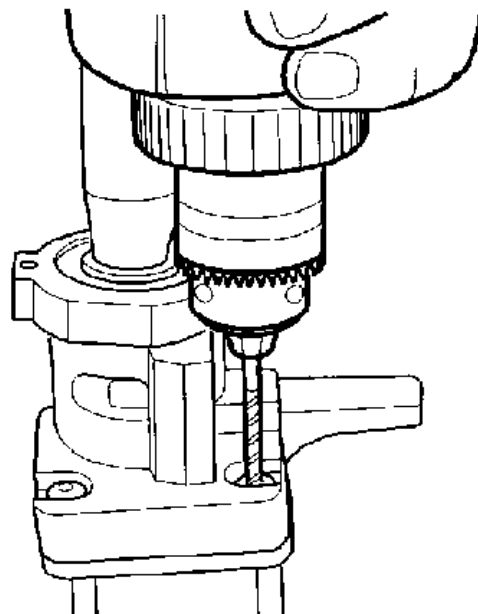


Disassemble

Centre punch 4 bolts of upper steering shaft housing.

Using **5 mm** drill, spot drill shear bolts approx. **15 mm** deep.

Drive screwdriver into bore and unscrew shear bolt.



E 8545



Disassemble

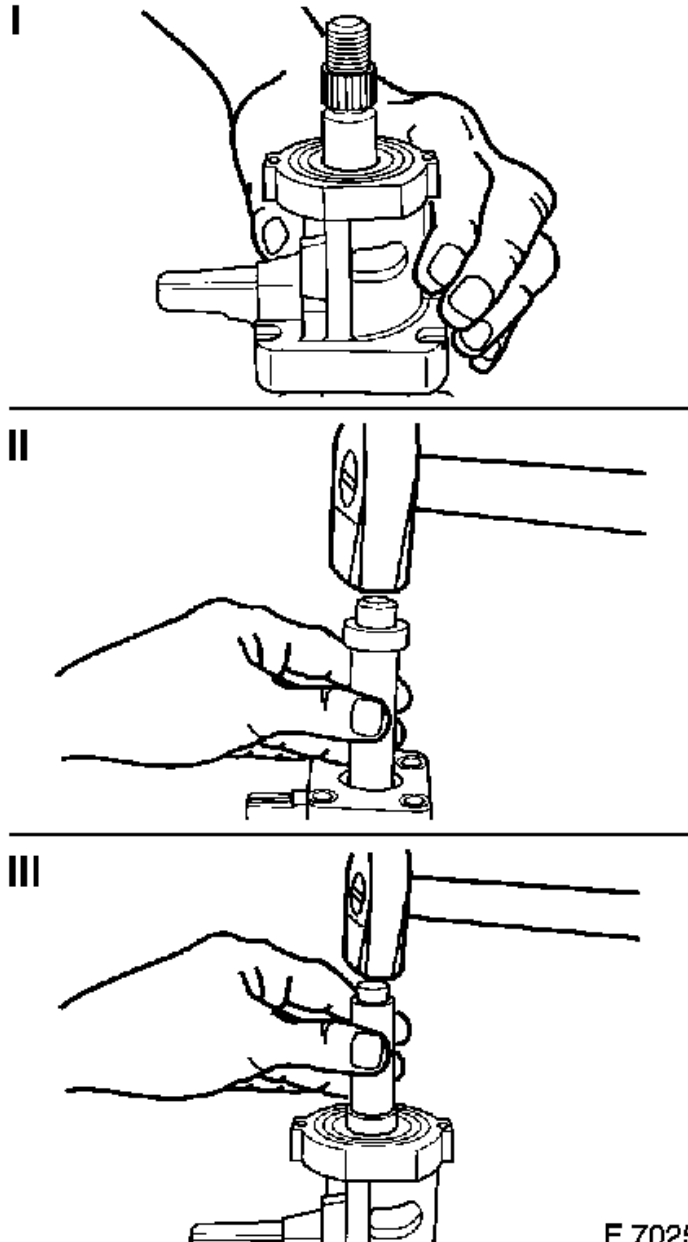
Upper housing with steering shaft ball bearing from steering column (illustration I).

Upper steering shaft ball bearing from housing using Remover/Installer **KM-108** (illustration II).



Assemble

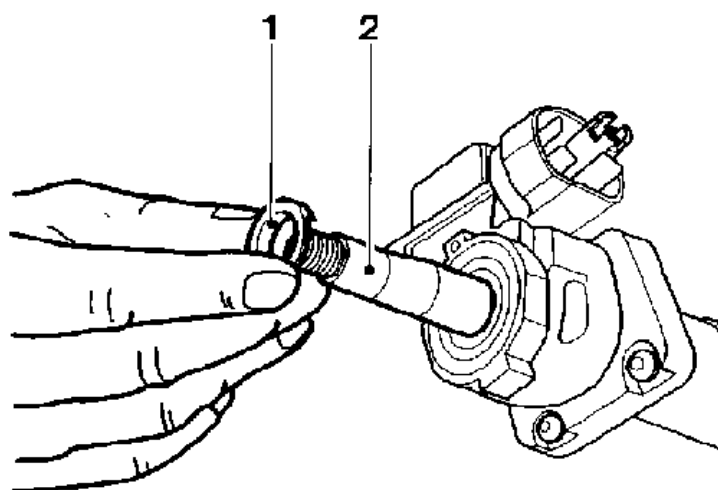
Upper steering shaft ball bearing into housing using Remover/Installer **KM-108** (illustration III).



F 7025

Upper housing with steering shaft ball bearing to steering column – use new shear bolts. Tighten bolts until bolt head shears off.

Spacer ring (1) to steering shaft (2).

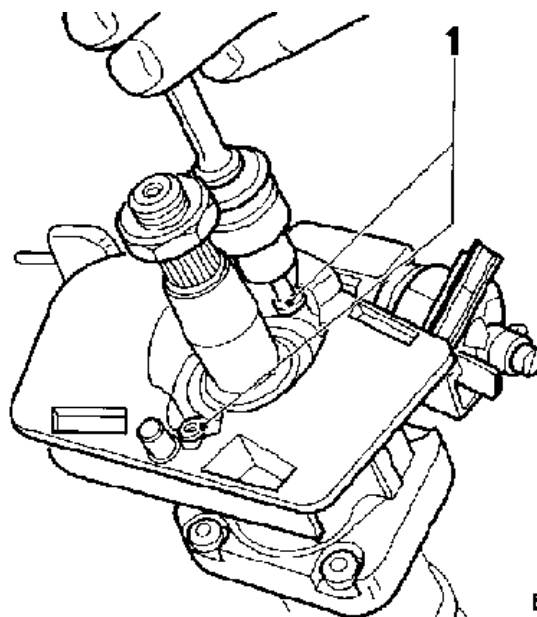


E 8544

**Install**

Switch casing to steering column – bolts (1).

Steering column – see operation "Steering Column, Remove and Install".



E 8543